

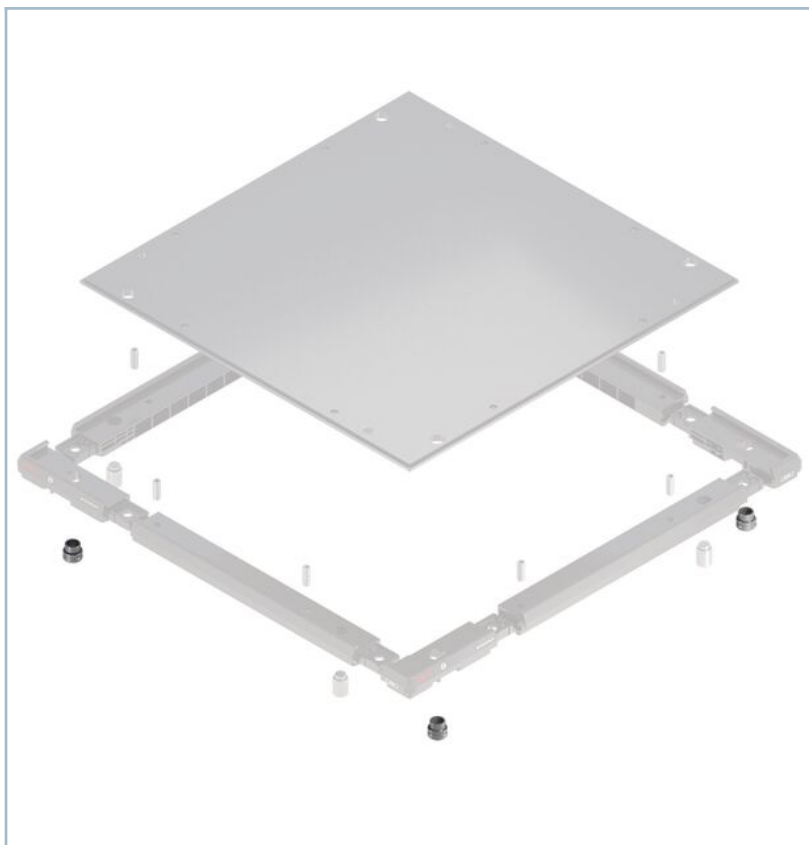
## Positioning Bushing



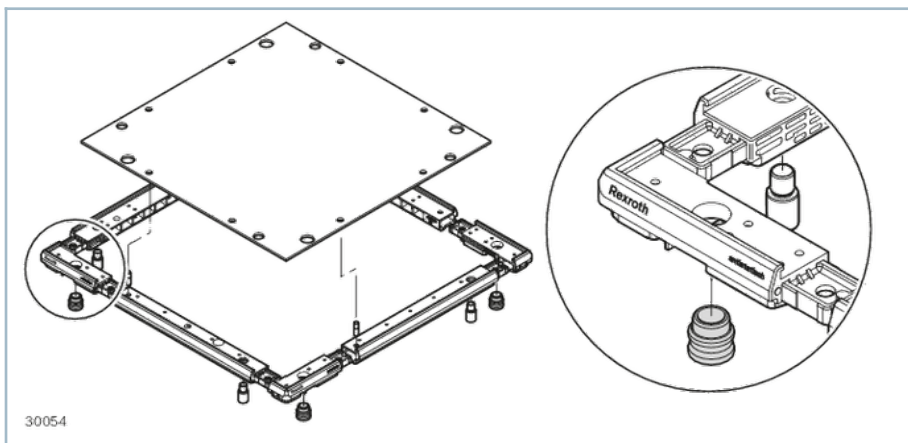
- For supporting the workpiece pallet in positioning units
- Used to mount frame modules and carrying plates

- Positioning bushings increase the empty weight of the workpiece pallet
- Material: steel, hardened
- Can be combined with frame modules of WT 2 workpiece pallets

## Product description

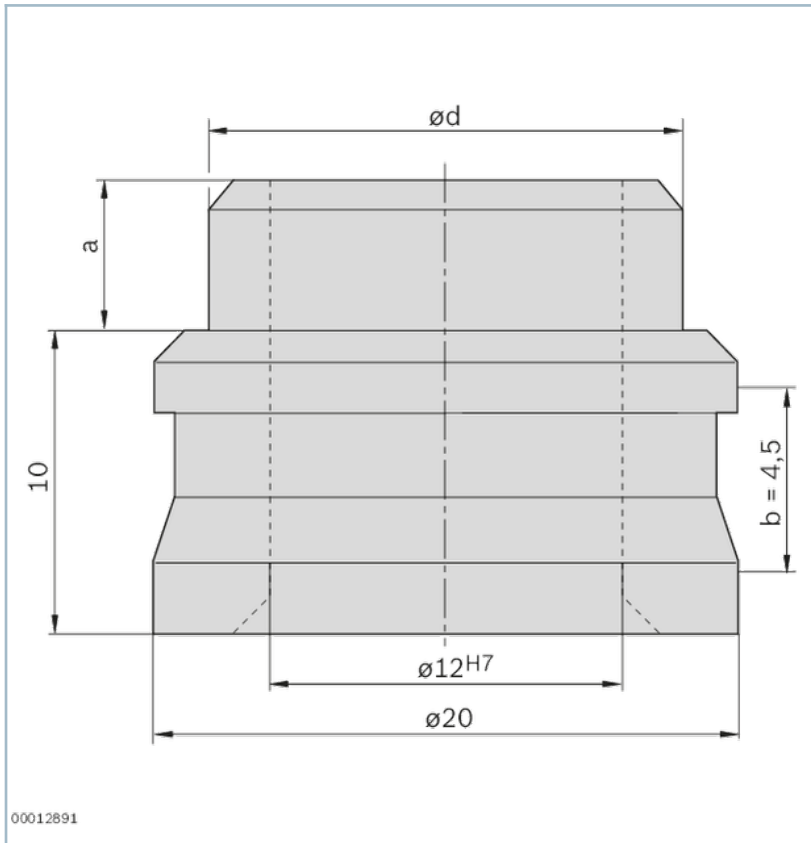


## Technical data



# Dimensions

## Positioning Bushing



Dimension must correspond to the WT plate thickness.

Note: The dimension 12H7 refers to the state before press-fitting. After press-fitting with the mandrel the dimension 12H7 is guaranteed to be in the 'b' range.

| No.        | Dimension | Lower dimension for a | Dimension | Upper dimension for d | Lower dimension for d |
|------------|-----------|-----------------------|-----------|-----------------------|-----------------------|
|            | a         | $A_U$                 | d         | $A_O$                 | $A_U$                 |
|            | mm        | mm                    | mm        | mm                    | mm                    |
| 3842174341 | 4.8       | -0,1                  | 16        | +0,034                | +0,024                |
| 3842524614 | 8         | -0,1                  | 16        | +0,05                 | +0,04                 |
| 3842524615 | 12.7      | -0,1                  | 16        | +0,05                 | +0,04                 |

## Accessories



# Press-Fit Mandrel

- Material: steel, hardened
- Can be combined with positioning bushings of WT 2 workpiece pallets

## Ordering codes

|                                |  | No.        |
|--------------------------------|-----------------------------------------------------------------------------------|------------|
|                                |                                                                                   |            |
| Positioning bushing D20 x 4.8  | 1                                                                                 | 3842174341 |
| Positioning bushing D20 x 8    | 1                                                                                 | 3842524614 |
| Positioning bushing D20 x 12.7 | 1                                                                                 | 3842524615 |