RE 29391
Edition: 2024-11
Replaces: 2022-03

rexroth
A Bosch Company

Directional control valve, direct operated, with integrated digital axis controller (IAC Multi Ethernet)

Type 4WRPDH

- Sizes 6 and 10
- Component series 2X
- Maximum operating pressure 350 bar
- Maximum flow 100 l/min (***Δp*** = 35 bar)

CE

Features

- Open
  - Integrated digital axis control functionality (IAC-Multi-Ethernet)
  - Bus connection/service interface (sercos, EtherCAT, EtherNet/IP, PROFINET RT, POWERLINK, VARAN)
- Scalable
  - 2 configurable analog sensor inputs
  - 1 input for linear position measurement system (SSI, 1Vpp or EnDat 2.2)
- Safe
  - Internal safety function (can be used up to category 4/PL e according to EN 13849-1
  - CE conformity according to EMC Directive 2014/30/EU
- Precise
  - Best-in-class hydraulic controller
  - High response sensitivity and low hysteresis

Contents

Ordering code

01	02	03	04	05	06	07	08	09	10		11		12	13	14	15	16
4	**WRP**	**D**	**H**			**B**			**–**	**2X**	**/**		**/**	**24**		**D6**		

01	4 main ports	**4**
02	Directional control valve	**WRP**
03	With integrated digital axis controller	**D**
04	Control spool/sleeve	**H**
05	Size 6	**6**
	Size 10	**10**
06	Symbols; possible version see page 3	
07	Installation side of the inductive position transducer	**B**

Nominal flow (***Δp*** = 35 bar per control edge)

08		Flow characteristic			
		"L"	**"P"** (inflection 40%)	**"P"** (inflection 60%)	
	– Size 6				
	2 l/min	✓	–	–	**02**
	4 l/min	✓	✓	–	**04**
	12 l/min	✓	–	–	**12**
	15 l/min	–	–	✓	**15**
	24 l/min	✓	–	–	**24**
	25 l/min	–	–	✓	**25**
	40 l/min	✓ ◇	✓	–	**40**
	– Size 10				
	50 l/min	✓ ◇	✓	–	**50**
	100 l/min	✓ ◇	✓	–	**100**

Flow characteristic

09	Linear	**L** ◇
	Inflected characteristic curve (inflection 60% for NG6 with rated flows "**15**" and "**25**", otherwise inflection 40%)	**P**
10	Component series 20 ... 29 (20 ... 29: unchanged installation and connection dimensions)	**2X**

Seal material (observe compatibility of seals with hydraulic fluid used, see page 7)

11	NBR seals	**M** ◇
	FKM seals	**V**
12	Supply voltage 24 V	**24**

Ethernet interface

13	EtherNET/IP	**E**
	PROFINET RT	**N**
	Sercos	**S**
	EtherCAT (CANopen profile)	**T**
	POWERLINK (CANopen profile)	**W**
	VARAN	**V**

Electrical interface

14	Analog, voltage supply, enable, enable acknowledgment	**D6**

Ordering code

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16
4	**WRP**	**D**	**H**			**B**			**–**	**2X**	**/**		**/**	**24**		**D6**		

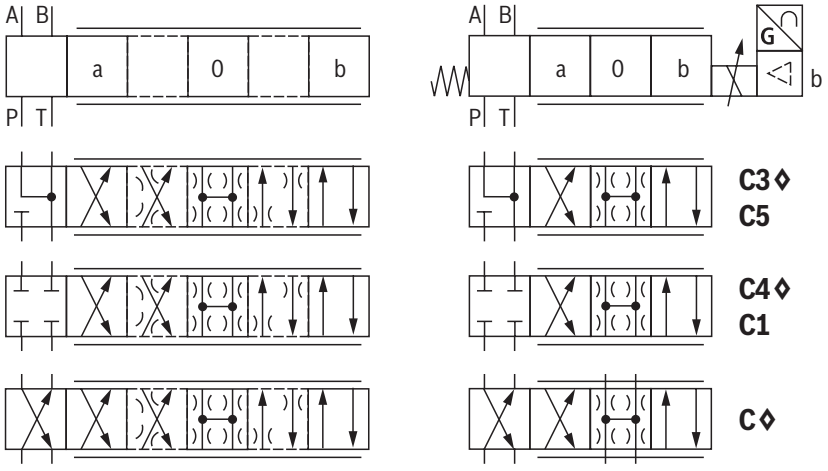
Sensor interfaces

15	0 ... 10 V; 4 ... 20 mA; EnDat 2.2	**S**
	0 ... 10 V; 4 ... 20 mA; SSI	**T** ◊
	0 ... 10 V; 4 ... 20 mA; 1Vss	**U** ◊

16	Further details in the plain text	*

☞ **Notice:** ◊ = Preferred type

Symbols



With symbols C5 and C1: [1)]

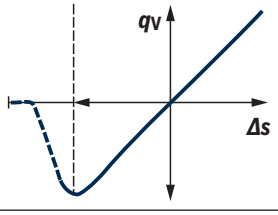
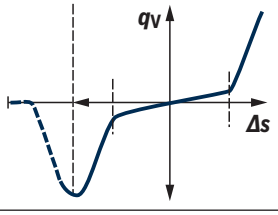
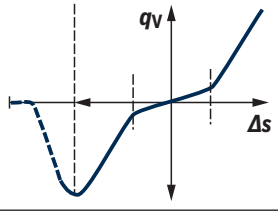
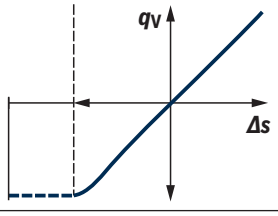
P→A: $q_{V\,nom}$ B→T: $q_{V\,nom}/2$

P→B: $q_{V\,nom}/2$ A→T: $q_{V\,nom}$

☞ **Notice:**
Representation according to ISO 1219-1.
Hydraulic interim positions are shown by dashes.

[1)] Standard = 1:1, $q_{V\,nom}$ 2:1 from rated flow = 40 l/min (version "40")

Flow characteristic

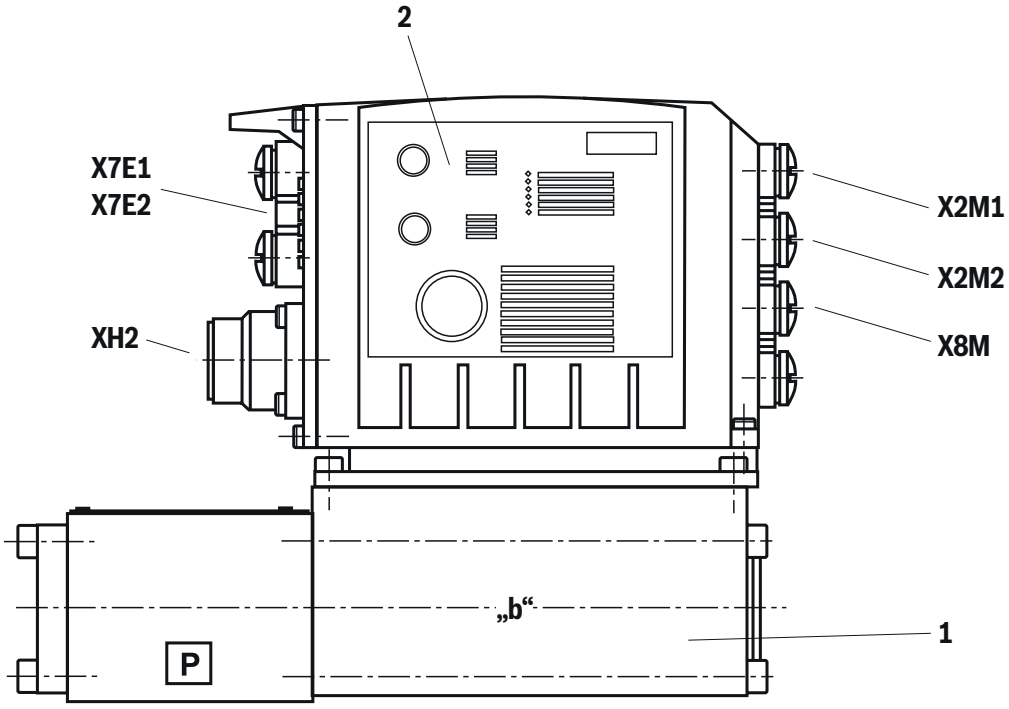
Symbol	**Linear characteristic curve** (version "L")	**Inflected characteristic curve** (version "P") Inflection 60% ($q_{V\,nom}$ = 15, 25 l/min)	Inflection 40% ($q_{V\,nom}$ = 4, 40 l/min – NG6) ($q_{V\,nom}$ = 50, 100 l/min – NG10)
C3, C5 **C4, C1**			
C		–	–

Function

Set-up

The directional control valve with IAC-Multi-Ethernet electronics mainly consists of:

- Direct operated directional control valve (1) with control spool and sleeve in servo quality
- Integrated digital axis controller (2) with:
  - analog/digital interface (XH2)
  - Ethernet interfaces (X7E1, X7E2)
  - analog sensor interfaces (X2M1, X2M2)
  - digital sensor interface (X8M)



Directional control valve with integrated axis controller, analog interfaces (X2M1, X2M2), digital interfaces (XH2, X8M) and Ethernet interfaces (X7E1, X7E2)

Function

Function

The **IAC-Multi-Ethernet** valve (**I**ntegrated **A**xis **C**ontroller based on directional control valves) is a digital directional control valve with integrated axis controller and the following functionalities:

- Position control
- Pressure/force control
- Closed-loop speed control
- Alternating control (position - pressure/force)
- Alternating control (flow - pressure/force)
- pQ function (flow-controlled)

This enables, amongst others, the following operating modes:

- Valve direct control
- Drive-controlled position control
- Drive-controlled positioning
- Positioning block operation
- The command values are preset via the Ethernet interface (X7E1 or X7E2) or, alternatively, via the analog/digital interface (XH2)
- The feedback information of the actual value signals to the higher-level control is provided optionally either via the Ethernet interface (X7E1 or X7E2) or the analog/digital interface (XH2)
- The controller parameters are set via the Ethernet interface (X7E1 or X7E2)

Safety function

Thanks to the control solenoid (enable pin 3, low signal) at the connector (XH2), shut-off is enabled.
After shut-off, the control spool of the valve is in fail-safe position.
The enable acknowledgment pin 8 for solenoid B is "high".
By connection of the control solenoid (enable pin 3, high signal), the valve can be regulated in both directions by command value presetting.
The enable acknowledgment pin 8 for solenoid B is "low".

The integrated control electronics of the valve also allows the shut-off of a channel according to EN 13849-1 direction P→A (observe fail-safe position depending on the application).
For this purpose, a suitable control system must be provided to perform the plausibility check between the direction-dependent valve signals "enable input" and "enable acknowledgment" (diagnosis signal fed back by the valve) and react in an error case.
It is not possible to switch off direction P→B in a safety-relevant manner according to EN 13849-1 (depending on valve type).

Monitoring

The digital control electronics enable comprehensive monitoring functions/error detection including:

- Undervoltage
- Communication error
- Cable break for analog sensor inputs and digital position measurement system
- Short-circuit monitoring for analog/digital outputs
- Monitoring of the microcontroller (watchdog)
- Temperature of the on-board electronics

IndraWorks DS PC program

To implement the project planning task and to parameterize the IAC-Multi-Ethernet valves, the user may use the IndraWorks DS engineering tool (see accessories):

- Project planning
- Parameterization
- Commissioning
- Diagnosis
- Comfortable administration of all data on a PC
- PC operating systems: Windows

☞ **Notice:**

- 4/4 directional control valves do not have a leakage-free basic locking when deactivated. Leakage must be considered when designing the drive. While the electrical supply voltage is being switched off, the drive may be accelerated for a short time in functional direction P→B.
- Valve type 4WRPDH can be used as shut-off element of cats. 3 or 4 (up to PL e to EN 13849-1). For both categories, an additional shut-off element is required to achieve a two-channel shut-off. For further information on the safety application, see operating instructions 29391-B.

Technical data
(For applications outside these values, please consult us!)

General				
Size		NG	6	10
Type of connection			Plate connection	
Porting pattern			ISO 4401-03-02-0-05	ISO 4401-05-04-0-05
Weight		kg	3.2	7.2
Installation position			Any	
Ambient temperature range		°C	–20 ... +60	
Storage temperature range		°C	+5 ... +40	
Maximum storage time		Years	1 (if the storage conditions are observed, refer to the operating instructions 07600-B)	
Maximum relative humidity (no condensation)		%	95	
Protection class according to EN 60529			IP65 (if suitable and correctly mounted mating connectors are used)	
Maximum surface temperature		°C	150	
$MTTF_d$ value according to EN ISO 13849		Years	150 (for further details, see operating instructions 29391-B)	
Sine test according to EN 60068-2-6			10 ... 2000 Hz / maximum of 10 g / 10 cycles / 3 axes	
Noise test according to EN 60068-2-64			20 ... 2000 Hz / 10 g_{RMS} / 30 g peak / 30 min. / 3 axes	
Transport shock according to EN 60068-2-27			15 g / 11 ms / 3 axes	
Conformity	▶ CE according to EMC Directive 2014/30/EU, tested according to		EN 61000-6-2 and EN 61000-6-3	
	▶ RoHS Directive		2011/65/EU [1]	

Hydraulics										
Size		NG	6						10	
Maximum operating pressure	▶ Ports A, B, P	bar	350							
	▶ Port T	bar	250							
Hydraulic fluid			See table on page 7							
Hydraulic fluid temperature range (flowed-through)		°C	–20 ... +60							
Viscosity range	▶ Recommended	mm²/s	20 ... 100							
	▶ Maximum admissible	mm²/s	10 ... 800							
Maximum admissible degree of contamination of the hydraulic fluid; cleanliness class according to ISO 4406 (c)			Class 18/16/13 [2]							
Rated flow (***Δp*** = 35 bar per control edge [3])		l/min	2	4	12	15	24/25	40	50	100
Leakage flow (at 100 bar)	▶ Linear characteristic curve "L"	cm³/min	<150	<180	<300	–	<500	<900	<1200	<1500
	▶ Inflected characteristic curve "P"	cm³/min	–	–	–	<180	<300	<450	<600 (1:1) <500 (2:1)	<600
Limitation of use (transition in fail safe position)	▶ Symbols C3, C5	bar	350	350	350	350	350	160	315	160
	▶ Symbols C4, C1	bar	350	350	350	280	250	100	250	80

1) The product fulfills the substance requirements of the RoHS Directive 2011/65/EU.

2) The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the life cycle of the components.

3) Flow for deviating ***Δp*** (per control edge):

$$q_x = q_{Vnom} \times \sqrt{\frac{\Delta p_x}{35}}$$

Technical data
(For applications outside these values, please consult us!)

Hydraulic fluid		Classification	Suitable sealing materials	Standards	Data sheet
Mineral oils		HL, HLP, HLPD, HVLP, HVLPD	NBR, FKM	DIN 51524	90220
Bio-degradable	▶ insoluble in water	HETG	FKM	ISO 15380	90221
		HEES	FKM		
	▶ soluble in water	HEPG	FKM	ISO 15380	
Flame-resistant	▶ water-free	HFDU (glycol base)	FKM	ISO 12922	90222
		HFDU (ester base)	FKM		
		HFDR	FKM		
	▶ containing water	HFC (Fuchs: Hydrotherm 46M, Fuchs Renosafe 500; Petrofer: Ultra Safe 620; Houghton: Safe 620; Union: Carbide HP5046)	NBR	ISO 12922	90223

☞ **Important information on hydraulic fluids:**

- For further information and data on the use of other hydraulic fluids, please refer to the data sheets above or contact us.
- There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.).
- The ignition temperature of the hydraulic fluid used must be 50 K higher than the maximum surface temperature.
- **Bio-degradable and flame-resistant – containing water:** If components with galvanic zinc coating (e.g. version "J3" or "J5") or parts containing zinc are used, small amounts of dissolved zinc may get into the hydraulic system and cause accelerated aging of the hydraulic fluid. Zinc soap may form as a chemical reaction product, which may clog filters, nozzles and solenoid valves – particularly in connection with local heat input.
- **Flame-resistant – containing water**:
  - Due to the increased cavitation tendency with HFC hydraulic fluids, the life cycle of the component may be reduced by up to 30% as compared to the use with mineral oil HLP. In order to reduce the cavitation effect, it is recommended – if possible specific to the installation – backing up the return flow pressure in ports T to approx. 20% of the pressure differential at the component.
  - Dependent on the hydraulic fluid used, the maximum ambient and hydraulic fluid temperature must not exceed 50 °C. In order to reduce the heat input into the component, the command value profile is to be adjusted for proportional and high-response valves.

Static / dynamic		
Hysteresis	%	≤0.2
Manufacturing tolerance q_{Vmax}	%	≤10
Temperature drift	%/10 K	Zero shift < 0.25
Pressure drift	%/100 bar	Zero shift < 0.15
Zero point calibration	%	±1 (ex works)

Technical data
(For applications outside these values, please consult us!)

Electrical, on-board electronics (OBE)				
Size		NG	6	10
Supply voltage [4; 5]	▶ Nominal value	VDC	24	
	▶ Minimum	VDC	18	
	▶ Maximum	VDC	36	
	▶ Maximum residual ripple	Vpp	2.5 (comply with the absolute supply voltage limit values)	
Current consumption	▶ Maximum [6]	A	2.5	
	▶ Impulse current	A	4	
Maximum power consumption		W	40	60
Relative duty cycle		%	100 (continuous operation)	
Fuse protection, external		A	4, time-lag	
Functional ground and screening			See connector pin assignment (CE-compliant installation) page 11 and 12	
Booting time		s	<15	
Digital inputs (enable) XH2	▶ Quantity		1	
	▶ Low level range	V	–3 ... 5	
	▶ High level range	V	15 ... 36	
	▶ Maximum current consumption at high level	mA	< 1	
Digital outputs (enable acknowledgment) XH2	▶ Quantity		1	
	▶ Low level range	V	0 ... 3	
	▶ High level range	V	15 ... 36	
	▶ Current carrying capacity	mA	≤50	
	▶ Inductive load admissible		No	
Digital outputs (configurable) XH2	▶ Quantity		1	
	▶ Low level range	V	0 ... 3	
	▶ High level range	V	15 ... 36	
	▶ Current carrying capacity	A	≤1.5	
	▶ Inductive load admissible		No	

4) Supply voltage is used directly for sensor connections X2M1, X2M2 and X8M (no internal voltage limitation)

5) Voltage limit values must be observed directly at the connector of the valve (observe line length and cable cross-section!)

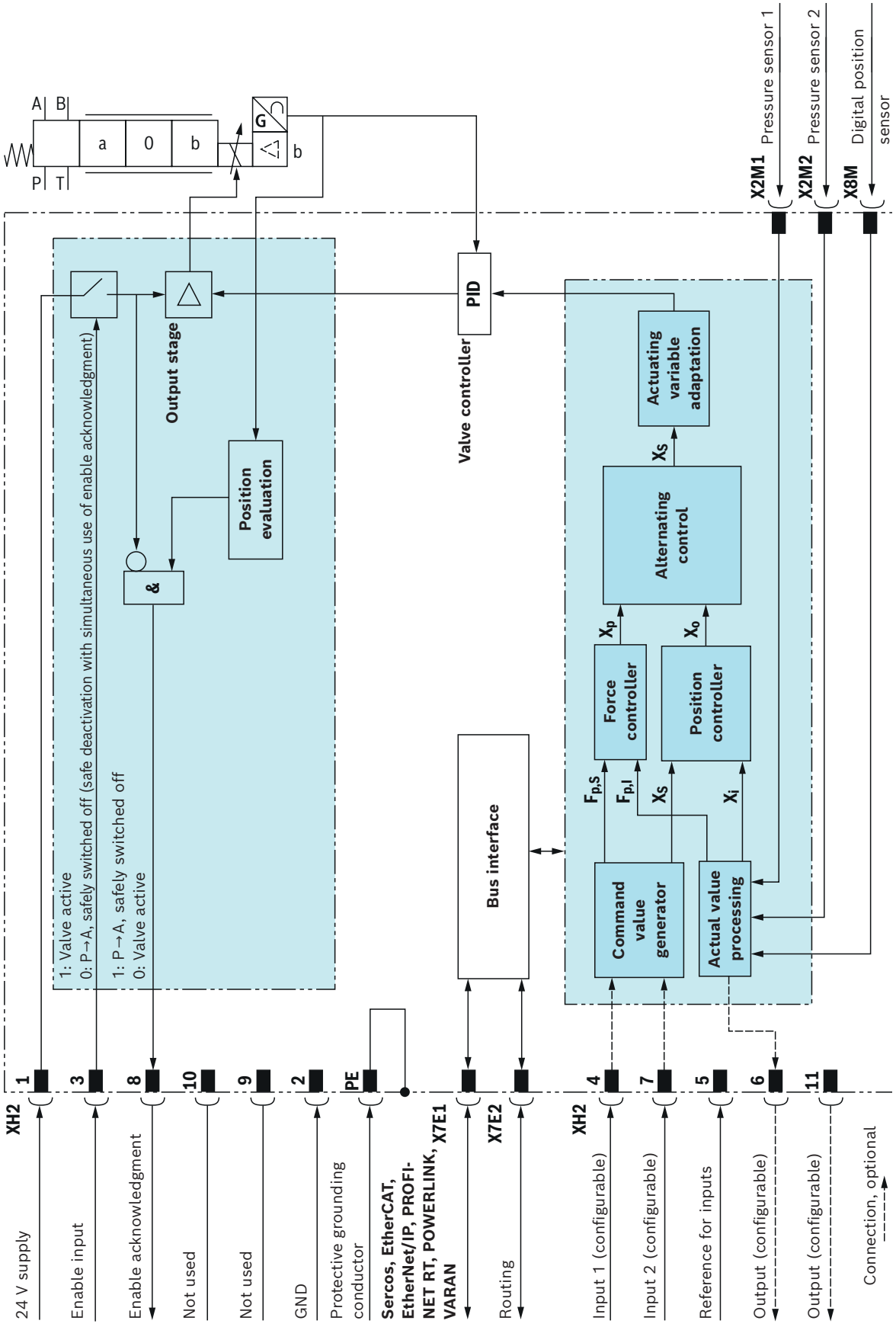
6) The maximum current consumption will increase when using the sensor inputs or the switching output according to the external load

Technical data
(For applications outside these values, please consult us!)

Electrical, on-board electronics (OBE)				
Analog inputs (command value) XH2	▶ Number [7]			Optional up to 2, configurable
	▶ Voltage inputs (differential inputs)			
	– Measurement range		V	–10 ... +10
	– Input resistance		kΩ	80 +10%
	▶ Current inputs (reference to AGND)			
	– Input current range		mA	4 ... 20 (0 ... 20 physically)
	– Input resistance		Ω	200, measuring resistance plus FET
Analog outputs (actual value) XH2	▶ Number [7]			1
	▶ Voltage outputs			
	– Output range		V	–10 ... +10 (0 ... 10 by software)
	– Minimum load impedance		kΩ	10
	▶ Current outputs			
	– Output range		mA	0 ... 20 (4 ... 20 by software)
	– Maximum load		Ω	200
Analog sensors X2M1, X2M2	▶ Number [7]			1 per connector
	▶ Supply voltage		V	24 (corresponding to supply voltage applied to XH2)
	▶ Maximum supply current		mA	350 (sum X2M1, X2M2 and X8M)
	▶ Voltage inputs			
	– Measurement range		V	0 ... 10
	– Input resistance		kΩ	80 +10%
	▶ Current inputs (reference to AGND)			
	– Input current range		mA	4 ... 20 (0 ... 20 physically)
	– Input resistance		Ω	200, measuring resistance plus PTC
Digital sensor X8M	▶ Supply voltage		V	24 or 5
	▶ Maximum supply current	– 24 V	mA	350 (sum X2M1, X2M2 and X8M)
		– 5 V	mA	250
	▶ SSI transducer			
	– Coding			Gray
	– Data width range		bit	12 ... 28
	– Transfer frequency range			80 kHz ... 1 MHz
	– Line receiver / driver			RS485
	▶ Endat encoder			
	– Line receiver / driver			RS485
	– Resolution			Minimum 10 nm and multiple
	– Version			2.2
	▶ 1Vpp-encoder			
	– Maximum transmission frequency		kHz	250

[7] Current and voltage input parameterizable

Block diagram/controller function block

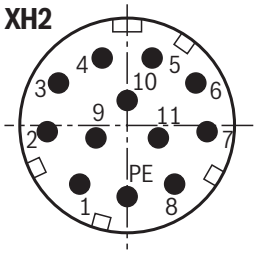


Electrical connections, assignment

Connector pin assignment "XH2", 11-pole + PE according to EN 175201-804

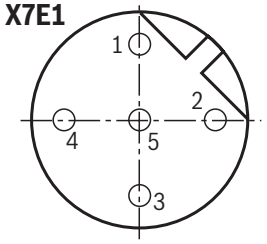
Pin	Core marking		Interface assignment
	Cable, one-part [1]	Cable, split [2]	"D6"
1	1	1	Supply voltage
2	2	2	GND
3	3	white	Enable input
4	4	yellow	Command value 1 [3]
5	5	green	Reference potential command values
6	6	violet	Actual value [3; 4]
7	7	pink	Command value 2 [3]
8	8	red	Enable acknowledgment [5]
9	9	brown	Signal must not be evaluated
10	10	black	No function
11	11	blue	Switching output – fault-free operation
PE	green-yellow	green-yellow	Functional ground (connected directly to metal housing)

1) Core marking of the connection lines for mating connector with cable set (see accessories, page 21, material numbers R901268000, R901272854, R901272852)
2) Core marking of the connection lines for mating connector with cable set (see accessories page 21, material numbers R900884671, R900032356, R900860399)
3) Selection via commissioning software
4) For diagnosis purposes, precise actual value response via Ethernet interface
5) A load increases the current consumption on pin 1



Connector pin assignment for Ethernet interface "X7E1" and "X7E2" (coding D), M12, 4-pole, socket

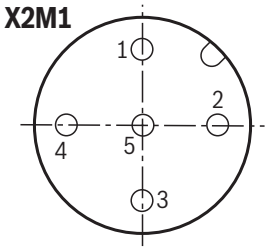
Pin	Assignment
1	TxD +
2	RxD +
3	TxD –
4	RxD –
5	not used



Analog configurable sensor interfaces, connections "X2M1", "X2M2" (coding A), M12, 5-pole, socket

Pin	Assignment
1	Voltage output (sensor supply) [1; 2]
2	Sensor signal input current [3]
3	GND
4	Sensor signal input voltage [3]
5	Negative differential amplifier input to pin 4 (optional)

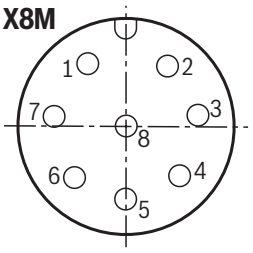
1) Voltage output same as voltage supply connected to input XH2. (Maximum load capacity see page 12)
2) A load increases the current consumption of the valve (pin 1 on the connector XH2)
3) Only one signal input per interface, configurable



Electrical connections, assignment

Digital sensor interface SSI, EnDat 2.2 or 1Vpp measurement system "X8M", M12, 8-pole, socket

Pin	Assignment		
	SSI [1)]	**EnDat 2.2** [1; 2)]	**1Vpp**
1	GND	GND	GND
2	+24 V [3)]	+5 V [3)]	+5 V [3)]
3	Data +	Data +	A +
4	Data –	Data –	A –
5	GND	GND	B +
6	Clock –	Clock –	B –
7	Clock +	Clock +	R +
8	+24 V [3)]	+5 V [3)]	R –

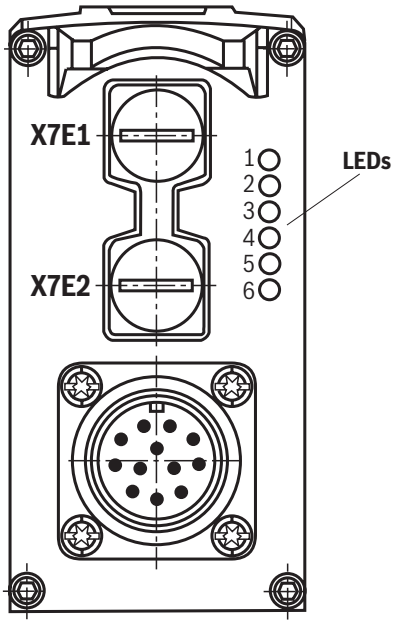


1) Pins 2, 8 and 1, 5 have the same assignment each
2) Supported resolution ≥ 10 nm
3) A load increases the current consumption of the valve (pin 1 on the connector XH2)

☞ **Notice:**
- Reference potential for all signals: GND
- The shield must be placed on both sides of the metal housing of the plug-in connectors.
- For a cable length >30 m, an external overvoltage arrester must be provided in the valve voltage supply.

LED displays

LED	Interface	Sercos	EtherNET/IP	EtherCAT	PROFINET RT	POWERLINK	VARAN
1	**X7E1**	Activity	Activity	Not used	Activity	Not used	Active
2		Link	Link	Link/activity	Link	Link/data activity	Link
3	**Electronics module**	S	Network status	Network status	Network status	Status/error	Network status
4		Module status	Module status	Module status	Module status	Module status	Module status
5	**X7E2**	Activity	Activity	Not used	Activity	Not used	Not used
6		Link	Link	Link/activity	Link	Link/data activity	Not used



Displays of the status LEDs

Module status LED (LED 4)	Display status
Off	No voltage supply
Green-red, flashing	Initialization
Green, flashing	Drive ready for operation
Green	Drive active
Orange, flashing	Warning
Red, flashing	Error

Network status LED (LED 3)	Display status
Off	No voltage supply
Green	Operation

Activity LED (LED 1 and 5)	Display status
Flashing	Data sent/received

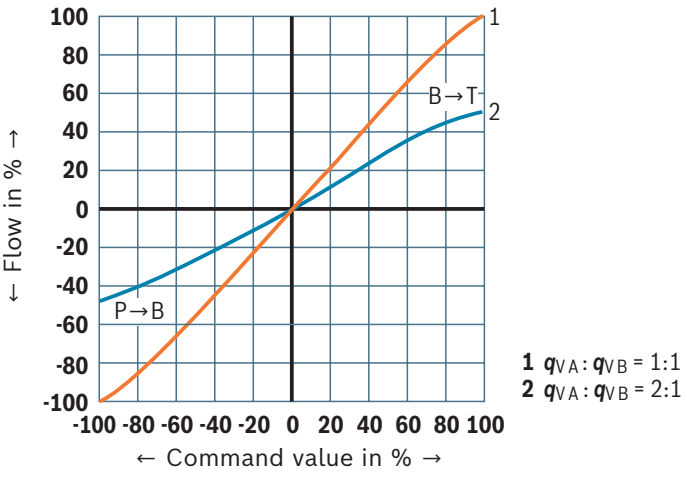
Link LED and Activity LED (LED 2 and 6)	Display status
Permanently lit	Cable plugged in, connection established

Notice:
- LEDs 1, 2, 5 and 6 relate to interfaces "X7E1" and "X7E2"
- Module status LEDs 3 and 4 relate to the electronics module
- For a detailed description of the diagnosis LEDs, please refer to the functional description "Rexroth HydraulicDrive HDx".
- Function is only available after start-up of the electronics.

Characteristic curves: Size 6 – Flow characteristic (measured with HLP46, ϑ_{oil} = 40±5 °C)

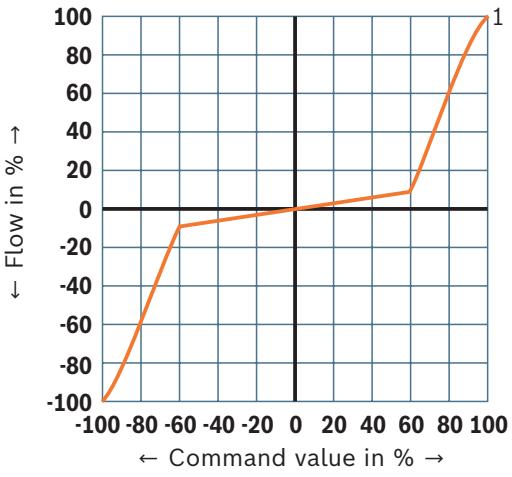
Flow-signal-function

Linear characteristic curve "L"



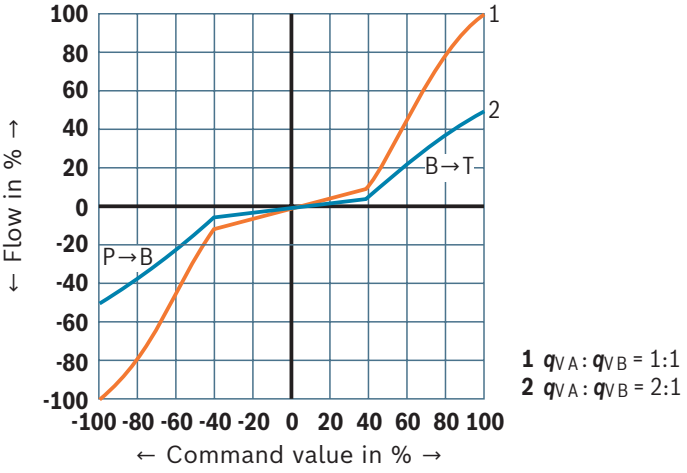
1 $q_{VA} : q_{VB}$ = 1:1
2 $q_{VA} : q_{VB}$ = 2:1

Inflected characteristic curve "P" (inflection at **60 %**)



1 $q_{VA} : q_{VB}$ = 1:1

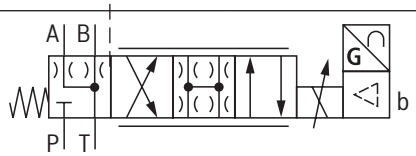
Inflected characteristic curve "P" (inflection at **40 %**)



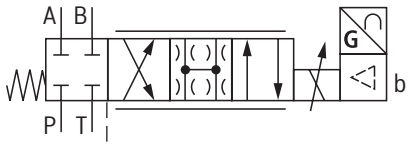
1 $q_{VA} : q_{VB}$ = 1:1
2 $q_{VA} : q_{VB}$ = 2:1

Notice:
Typical characteristic curves which are subject to tolerance variations.

Fail-safe position



Leakage flow at 100 bar	P→A P→B	50 cm³/min 70 cm³/min
Flow at Δp = 35 bar	A→T B→T	10 ... 20 l/min 7 ... 20 l/min

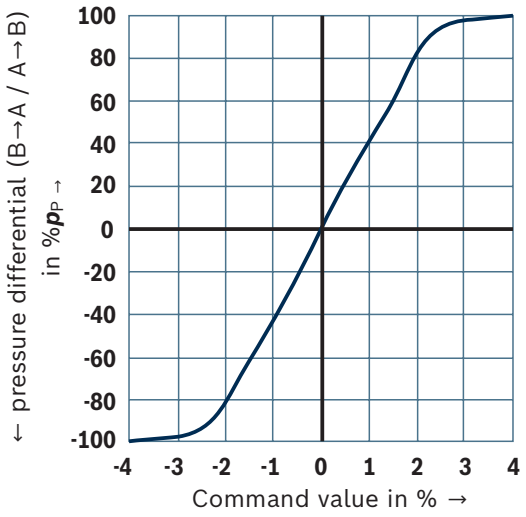


Leakage flow at 100 bar	P→A P→B	50 cm³/min 70 cm³/min
	A→T B→T	70 cm³/min 50 cm³/min

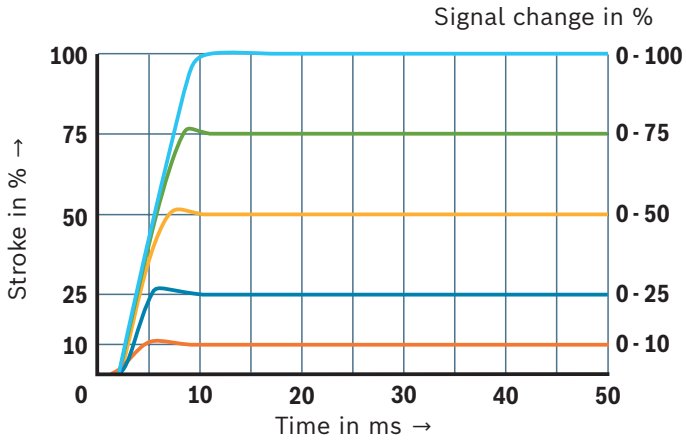
Fail-safe	p = 0 bar → 7 ms p = 100 bar → 10 ms	Enable "off" or internal shut-off if an error has occurred U_B ≤ 18 V or I ≤ 2 mA (for 4 ... 20 mA signal, cable break detection: current threshold configurable)

Characteristic curves: Size 6
(measured with HLP46, ϑ_{oil} = 40±5 °C)

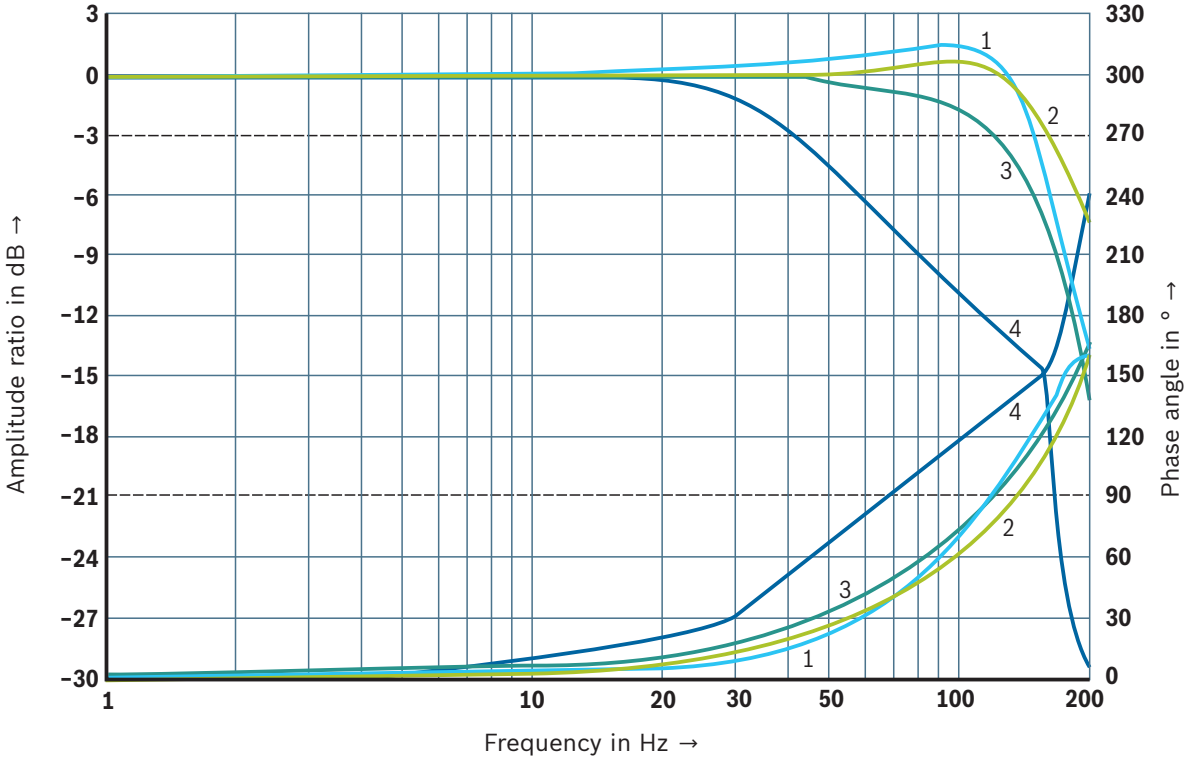
Pressure-signal function



Transition function with stepped electric input signals



Frequency response



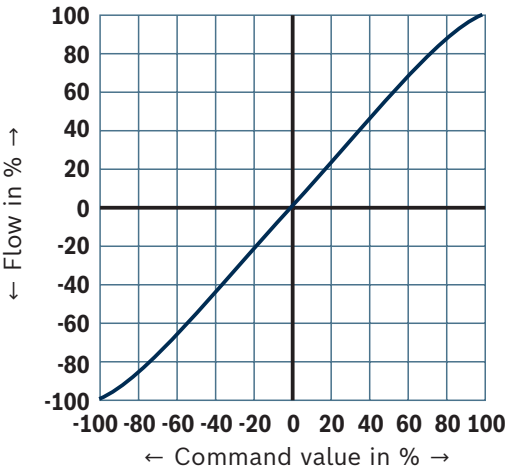
1 Signal ±1%
2 Signal ±5 %
3 Signal ±25 %
4 Signal ±100%

☞ **Notice:**
Typical characteristic curves which are subject to tolerance variations.

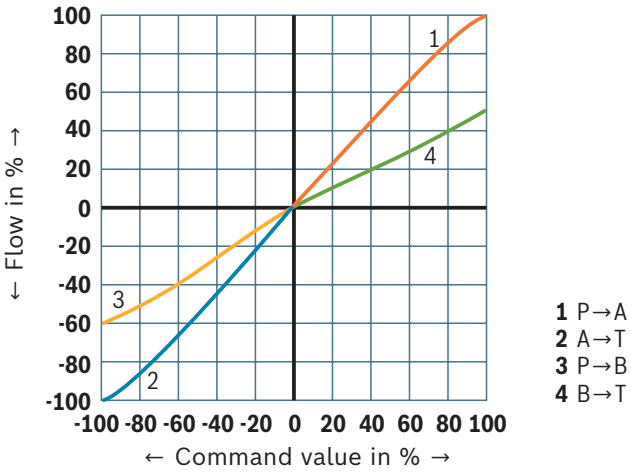
Characteristic curves: Size 10 – Flow characteristic (measured with HLP46, ϑ_{oil} = 40±5 °C)

Flow-signal-function

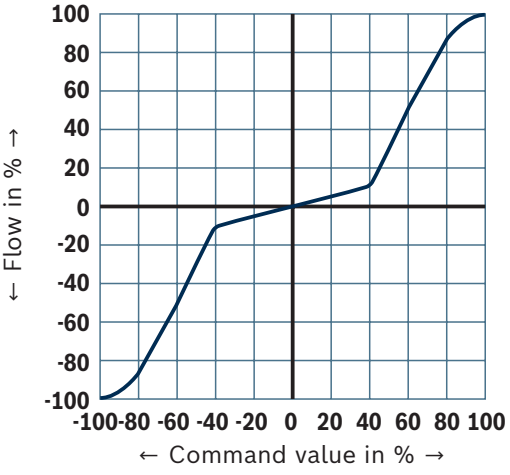
Linear characteristic curve “L” (1:1)



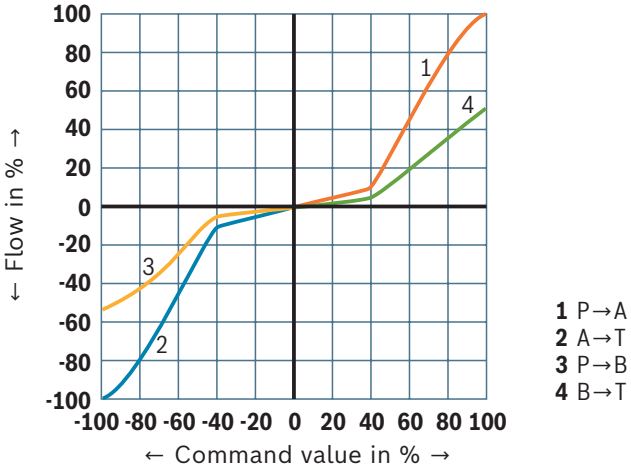
Linear characteristic curve “L” (2:1)



Inflected characteristic curve “P” (inflection at **40%** (1:1))

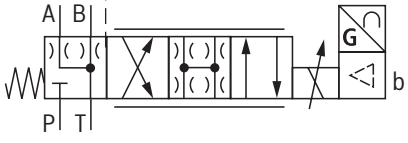
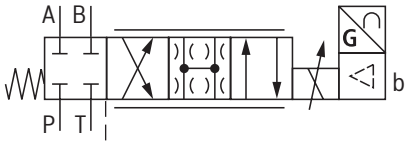


Inflected characteristic curve “P” (inflection at **40%** (2:1))



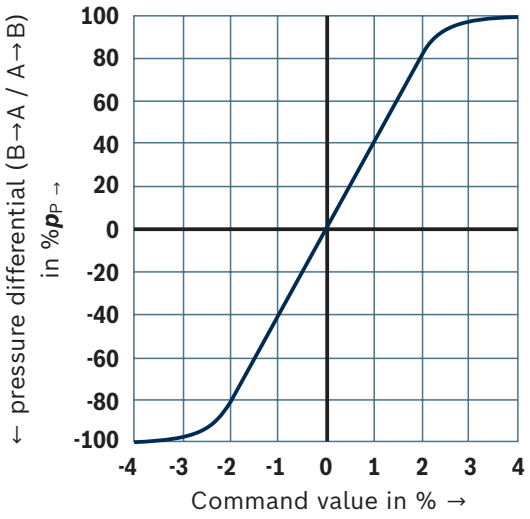
Notice:
Typical characteristic curves which are subject to tolerance variations.

Fail-safe position

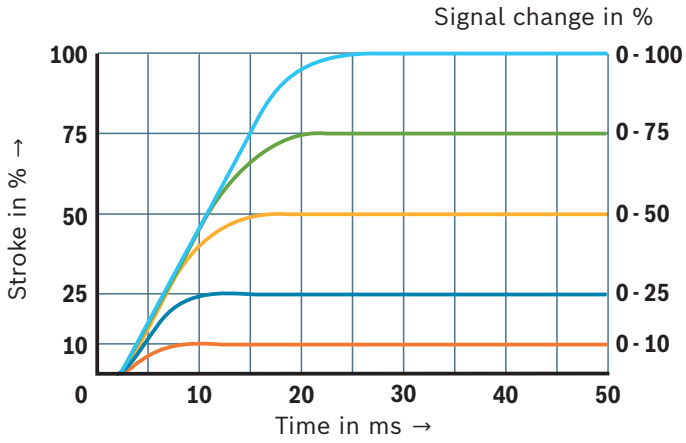
	Leakage flow at 100 bar	P→A P→B	50 cm³/min 70 cm³/min
	Flow at Δp = 35 bar	A→T B→T	100 ... 110 l/min 10 ... 25 l/min
	Leakage flow at 100 bar	P→A P→B	50 cm³/min 70 cm³/min
		A→T B→T	70 cm³/min 50 cm³/min
Fail-safe ←	p = 0 bar → 12 ms p = 100 bar → 16 ms	Enable "off" or internal shut-off if an error has occurred U_B ≤ 18 V or I ≤ 2 mA (for 4 ... 20 mA signal, cable break detection: current threshold configurable)	

Characteristic curves: Size 10
(measured with HLP46, ϑ_{oil} = 40±5 °C)

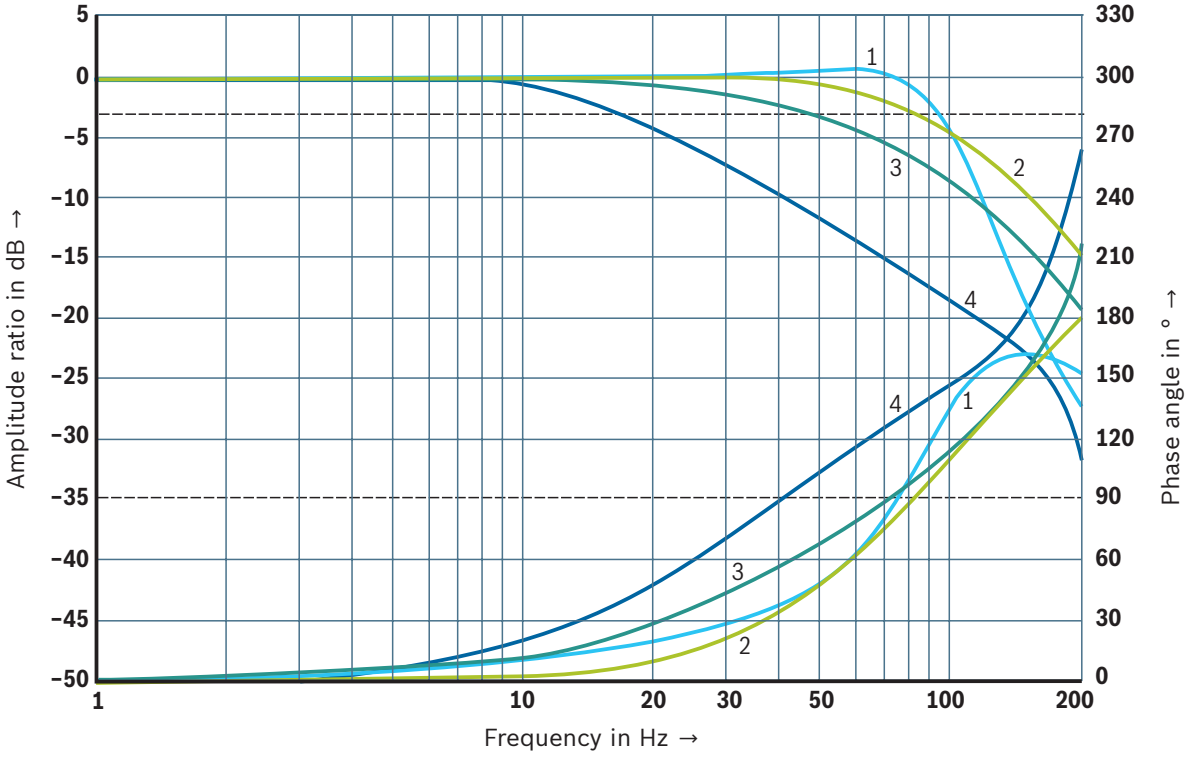
Pressure-signal characteristic curve



Transition function with stepped electric input signals



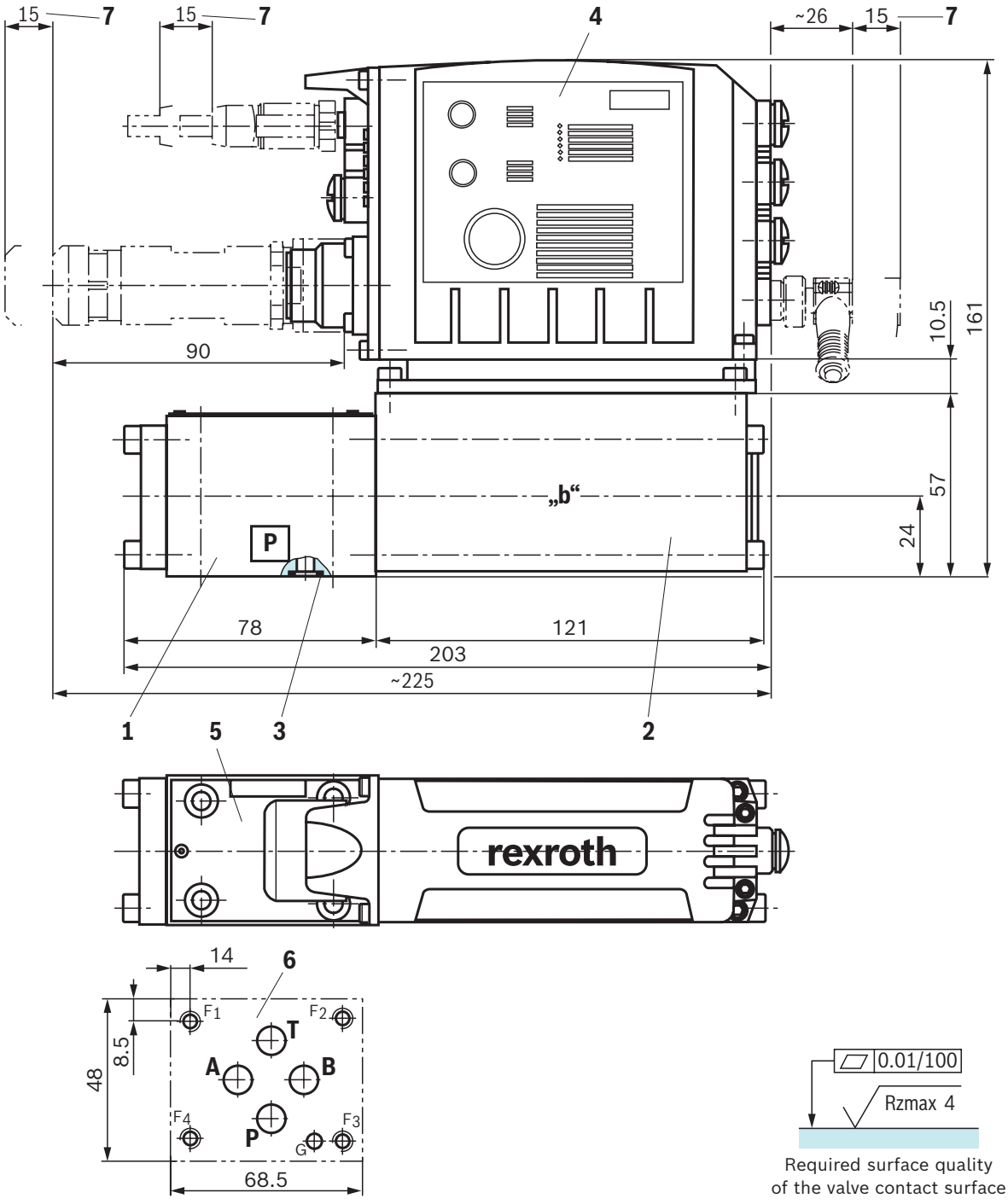
Frequency response



1 Signal ±1%
2 Signal ±5 %
3 Signal ±25 %
4 Signal ±100%

☞ **Notice:**
Typical characteristic curves which are subject to tolerance variations.

Dimensions: Size 6
(dimensions in mm)



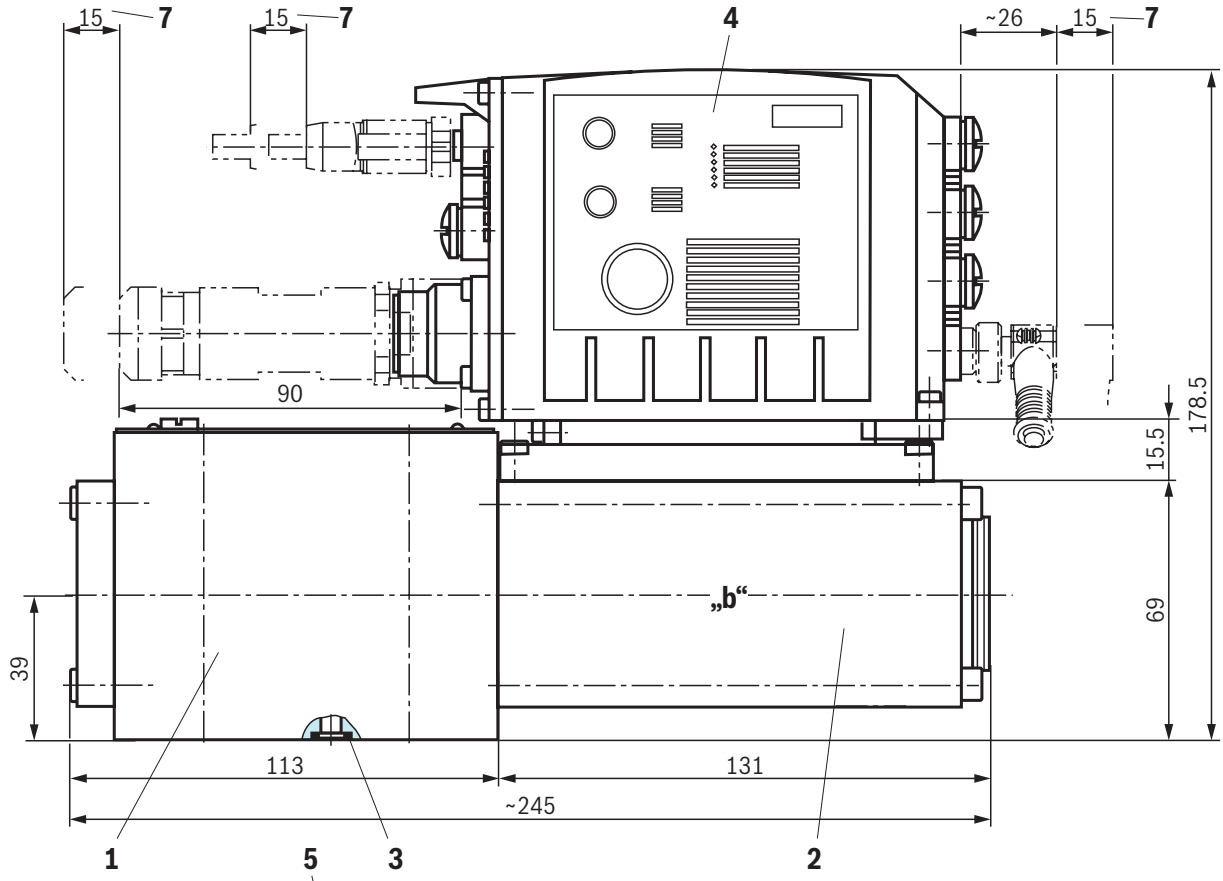
Required surface quality
of the valve contact surface

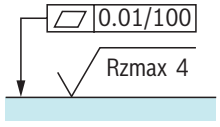
1 Valve housing
2 Control solenoid with position transducer
3 Identical seal rings for ports A, B, P, T
4 Integrated digital control electronics
5 Name plate
6 Machined valve contact surface, porting pattern according to ISO 4401-03-02-0-05
7 Space required to remove the mating connectors

☞ **Notice:**
The dimensions are nominal dimensions which are subject to tolerances.

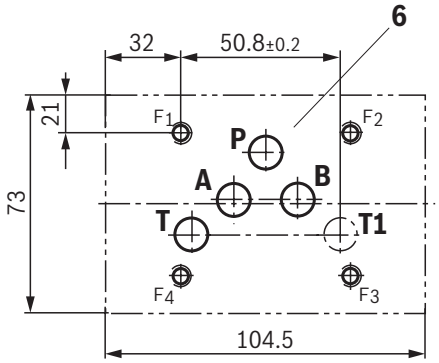
Valve mounting screws see page 20.

Dimensions: Size 10
(dimensions in mm)





Required surface quality
of the valve contact surface



1 Valve housing
2 Control solenoid with position transducer
3 Identical seal rings for ports A, B, P, T, T1
4 Integrated digital control electronics
5 Name plate
6 Machined valve contact surface, porting pattern according to ISO 4401-05-04-0-05
Deviating from the standard:
Port T1 exists additionally
7 Space required to remove the mating connectors

☞ **Notice:**
The dimensions are nominal dimensions which are subject to tolerances.

Valve mounting screws see page 20.

Dimensions

Valve mounting screws (separate order)

Size	Quantity	Hexagon socket head cap screws	Material number
6	4	**ISO 4762 - M5 x 30 - 10.9-N67F 821 70** (galvanized according to Bosch standard N67F821 70) Tightening torque $M_A = 6^{+2}$ Nm	**2910151166**
10	4	**ISO 4762 - M6 x 40 - 10.9-N67F 821 70** (galvanized according to Bosch standard N67F821 70) Tightening torque $M_A = 11^{+3}$ Nm	**2910151209**

☞ **Notice:**
The tightening torque of the hexagon socket head cap screws refers to the maximum operating pressure.

Accessories (separate order)

Mating connectors and cable sets

Port	Designation	Version	Short designation	Material number	Data sheet
XH2	Mating connector; for valves with round connector, 11-pole + PE	Metal, shielded	12PN11 ... EMC	**R901268000**	08006
		Plastic, two cable outlets	12PN11...2XD8	**R900884671**	
	Cable sets; for valves with round connector, 11-pole + PE	Metal, shielded, 5 m	12PN11REFS EMV...BG	**R901272854**	
		Metal, shielded, 20 m		**R901272852**	
		Plastic, shielded, 5 m	12PN11REFF 2X...	**R900032356**	
		Plastic, shielded, 20 m		**R900860399**	
X7E1, X7E2	Cable set; shielded, 4-pole, D coding	Straight connector M12, on straight connector M12, line cross-section 0.25 mm², CAT 5e, length freely selectable (= xx.x)	–	**R911172111** [1]	–
	Cable set; shielded, 4-pole	Straight connector M12, on straight connector RJ45, line cross-section 0.25 mm², CAT 5e, length freely selectable (= xx.x)	–	**R911172135** [2]	–
X2M1, X2M2	Cable set; shielded, 5-pole, for connecting Rexroth pressure sensors, type HM20, A coding	PUR/PVC, straight connector M12, on straight socket M12, line cross-section 0.34 mm², 0.6 m	–	**R901111709**	–
		PUR/PVC, straight connector M12, on straight socket M12, line cross-section 0.34 mm², 1.0 m	–	**R901111712**	–
		PUR/PVC, straight connector M12, on straight socket M12, line cross-section 0.34 mm², 2.0 m	–	**R901111713**	–
	Cable set; shielded, 5-pole, A coding	Straight connector M12, on free line end, line cross-section 0.34 mm², 1.5 m	–	**R901111752**	–
		Straight connector M12, on free line end, line cross-section 0.34 mm², 3.0 m	–	**R901111754**	–
		Straight connector M12, on free line end, line cross-section 0.34 mm², 5.0 m	–	**R901111756**	–
		Straight connector M12, on free line end, line cross-section 0.34 mm², 10.0 m	–	**R913005147**	–
	Plug-in connector; 5-pole, M12 x 1, pins, A coding	Metal (cable diameter 4 ... 6 mm)	–	**R901075542**	–
X8M	Cable set; Shielded, 8-pole, A coding (only SSI, 1Vss) [3]	Straight connector M12, on free line end, line cross-section 0.25 mm², 10 m	–	**R913002641**	–

[1] Additional indication of type designation RKB0040/xx.x

[2] Additional indication of type designation RKB0044/xx.x

[3] **Recommendation**: If an EnDat 2.2 sensor is used, please refer to the sensor manufacturer Heidenhain with respect to a cable set.

☞ **Notice:**

- Tighten the M12 connector with a manual torque wrench by 1 Nm.
- Self-locking M12 cables must be used.
- It must be ensured that cables are secured without radial forces.
- All cables connected to XH2, X7E1 and X7E2 must be bundled in a wire harness after 20 cm at the latest. The wire harness must be fixed after further 20 ... 30 cm. Make sure that there is no relative motion between the fixation and the valve.
- Before the fixation point, there must not be any cable loops.
- In general, the information on installation provided by the cable manufacturers must be observed.
- Respectively, the cables of X2M1, X2M2 and X8M, if used, are also fixed as described above.
- For further information, see operating instructions 29391-B.

Accessories (separate order)

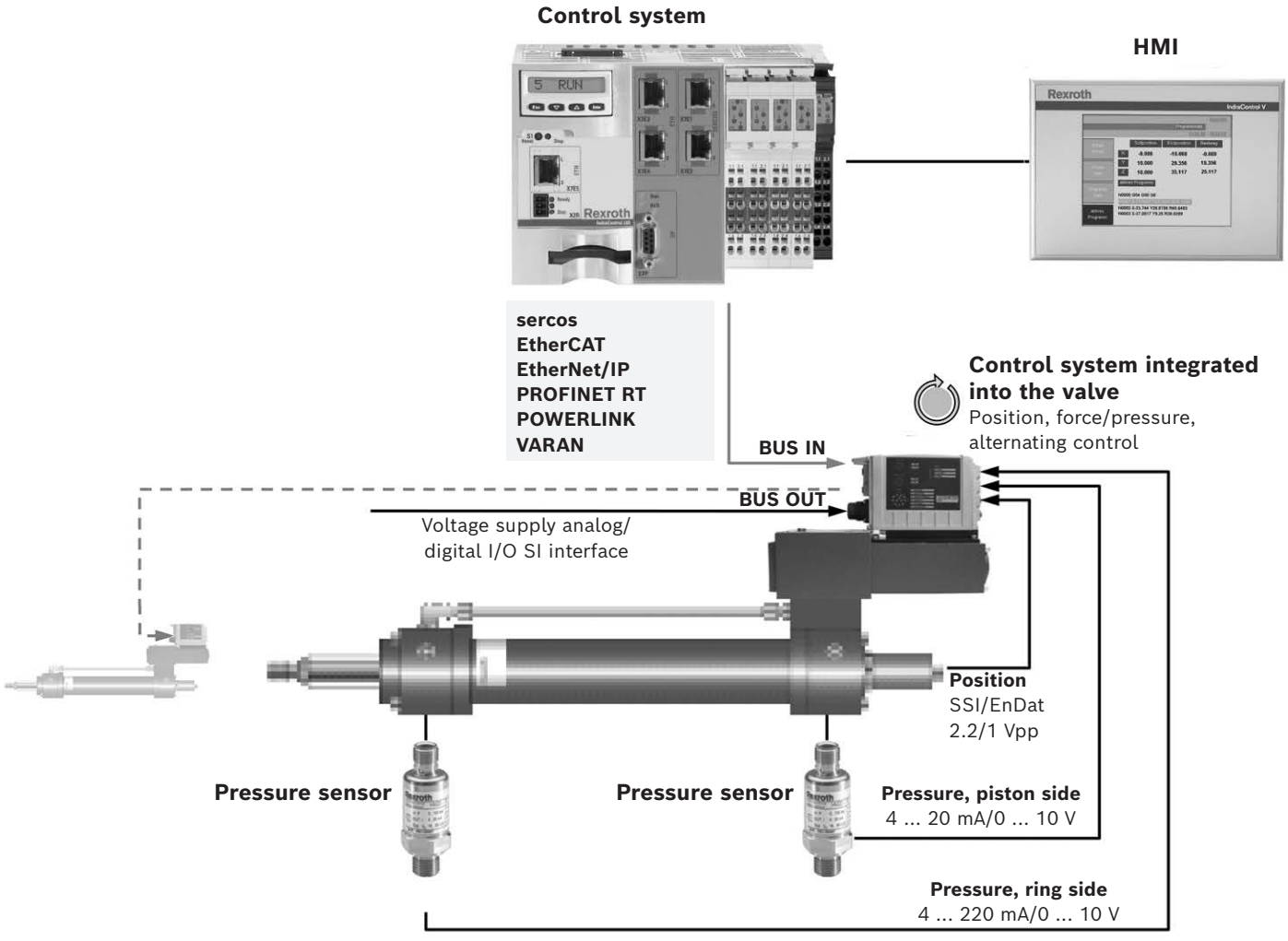
Protective cap

Protective cap M12	Version	Material number
		**R901075563**

Parameterization

The following is required for the parameterization with PC		Material number/download
Commissioning software	IndraWorks, Indraworks D, Indraworks DS	www.boschrexroth.com/IAC
Connection cable, 3 m	Shielded, M12 on RJ45, length can be freely selected (= xx.x)	**R911172135** (additional indication of type designation RKB0044/xx.x)

Representation of the axis controller in the system network



Project planning information

- The supply voltage must be permanently connected; otherwise, bus communication is not possible.
- If electro-magnetic interference is to be expected, take appropriate measures for ensuring the function (depending on the application, e.g. shielding, filtration).
- The devices have been tested in the plant and are supplied with default settings.
- Only complete devices can be repaired. Repaired devices are returned with default settings. User-specific settings will not be applied. The machine end-user will have to retransfer the corresponding user parameters.

Further information

▶ Directional control valve with integrated digital axis controller	Operating instructions 29391-B
▶ Operation IAC-Multi-Ethernet electronics (xx = software version): – Functional description Rexroth HydraulicDrive HDx-xx – Parameter description Rexroth HydraulicDrive HDx-xx – Description of diagnosis Rexroth HydraulicDrive HDx-xx	
▶ Subplates	Data sheet 45100
▶ Hydraulic fluids on mineral oil basis	Data sheet 90220
▶ Environmentally compatible hydraulic fluids	Data sheet 90221
▶ Flame-resistant, water-free hydraulic fluids	Data sheet 90222
▶ Hydraulic valves for industrial applications	Operating instructions 07600-B
▶ Directional control valves, direct operated, with electrical position feedback and on-board electronics (OBE)	Data sheet 29035 and 29037
▶ Directional control valve with integrated digital axis controller (IAC-R) and field bus interface	Data sheet 29191
▶ Directional control valve with integrated digital axis controller (IAC-R) and clock synchronized PROFIBUS DP/V2 (PROFIdrive profile)	Data sheet 29291
▶ CE Declaration of Conformity	upon request
▶ General product information on hydraulic products	Data sheet 07008
▶ Installation, commissioning and maintenance of servo valves and high-response valves	Data sheet 07700
▶ Assembly, commissioning and maintenance of hydraulic systems	Data sheet 07900
▶ Commissioning software and documentation on the Internet	www.boschrexroth.com/IAC
▶ Information on available spare parts	www.boschrexroth.com/spc

Notes

Bosch Rexroth AG
Industrial Hydraulics
Zum Eisengießer 1
97816 Lohr am Main, Germany
Phone +49 (0) 93 52 / 40 30 20
my.support@boschrexroth.com
www.boschrexroth.com